



悦星包装机械
YUE XING PACKAGING MACHINE



塑料软包装机械优质供应商
High Quality Supplier of Plastic Soft Packaging Machinery

江阴市悦星机械有限公司
JIANGYIN YUEXING MACHINERY CO.,LTD

与 世 界 同 行

WITH
THE WORLD

引领未来，争做领头羊
LEAD THE FUTURE, TO BECOME THE LEADING SHEEP
SUCCESS HAS CERTAINLY THE METHOD, FAILURE MUST BE A REASON



公司简介/COMPANY INTRODUCTION

江阴市悦星机械有限公司地处江南水乡，风景秀丽的无锡市北郊，离江阴市区、无锡市各20公里，距世界名城——上海市100公里，交通十分便捷。

本公司是专业生产塑料包装成套设备的厂家，主要产品有印刷机系列、吹膜机系列、制袋机系列、自动分切机系列、底封机等产品。广泛适用于医药、矿山、百货超市购物袋、服装袋及烧鸡袋等行业。产品畅销各地，深受用户青睐。

公司拥有先进的设备，具有精湛的工艺，对产品严格检测，始终为用户提供最佳产品。“悦星机械”一贯质量第一、信誉第一、价格合理、售后服务周到，我们热忱欢迎新老朋友光顾指导，洽谈业务，共同发展。

Jiangyin Yuexing Machinery Co., Ltd. is located in the north suburb of Wuxi City, which is located in the south of the Yangtze River. It is 20 kilometers away from Jiangyin City and Wuxi City, and 20 kilometers away from the world.

Shanghai, a famous city, is 100 kilometers away with convenient transportation.

The company is a professional manufacturer of plastic packaging equipment, the main products are printing press series, film blowing machine series, bag making machine series, automatic sub-division.

Cutting machine series, bottom sealing machine and other products. It is widely used in medicine, mining, Department stores, shopping bags, clothing bags and roast chicken bags and other industries. The products sell well everywhere. It is well received by users.

The company has advanced equipment, exquisite technology, strict detection of products, always provide the best products for users. Yuexing Machinery

Quality first, reputation first, reasonable price, thoughtful after-sales service, we warmly welcome new and old friends to visit and guide, negotiate business, and common development.



TBSY ABC 上旋转1-5层共挤复合膜吹膜机

TBSY ABC rotating 1-5 layer co extruded composite film blowing machine

机器特性 Machine Features

可按客户吹膜规格, 各层产量, 各层功能定制。

Customizable according to customer blown film specifications, production capacity of each layer, and functionality of each layer.

选购配置 Optional device

自动测厚风环, 自动供料系统, IBC内冷模头, 边料回收机, 电晕机。

auto thickness control, Gravimetric doser, IBC inner cooling die, edge

recycle device, corona

技术参数	Technical Parameter				
型号 Model	TBSY-2400	TBSY-2600	TBSY-2800	TBSY-3000	TBSY-3200
常规厚度 Film thickness	0.03-0.15	0.03-0.15	0.03-0.15	0.03-0.15	0.03-0.15
适用原料 suitable material	LDPE LLDPE	MLLDPE EVA	HDPE DVA	PA等多种原料	
层数 Number of layers	1-5	1-5	1-5	1-5	1-5
最大宽度 Film width	1800	2000	2200	2400	2600



旋转模头

TBSY 50/55/60/65高低压吹膜机 (PE热收缩膜吹膜机)

TBSY 50/55/60/65 High and Low Pressure Blowing Film Machine (PE Heat Shrinkable Film Blowing Machine)

选购配置 Optional device

- 1.自动吸料机
- 2.空压机
- 3.快速换网
- 4.旋转模头
- 5.双风口风环
- 6.双工位收卷
- 7.气胀轴
- 8.自动换卷
- 9.牵引升降
- 10.米克重
- 11.铸铝加热圈
- 12.电晕处理机
- 13.热封刀
- 14.废边机
- 15.宽度控制器

1. Auto loader
2. Air compressor
3. High speed net change
4. Rotary die
5. Double lip air ring
6. Double rewiner
7. Air shaft
8. Auto rewiner
9. Traction up and down
10. Meter auto weight
11. Cast aluminium heater
12. Corona treater
13. Hot sealing knife
14. Film waste recycling device
15. Automatic width controller

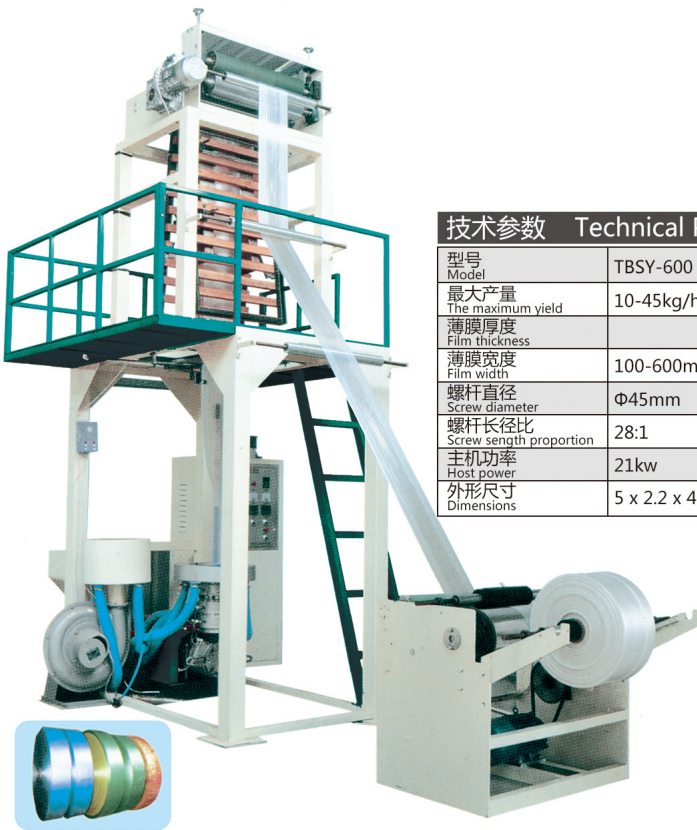


旋转模头



TBSY-500~1200型吹膜机

TBSY-500~1200 Blowing Mashine



机器特性 Machine Features

吹制各种规格的低密度聚乙烯、高密度聚乙烯和线性低密度聚乙烯塑料薄膜，广泛应用于食品百货、日用、化工、针纺织品、购物礼袋和工业包装。机筒、螺杆采用38CrMoAl合金材料经氮化处理精密加工而成，具有很好的耐磨和耐腐蚀性。

This equipemt can blow a variety of low-density polyethylene, hith-density polyethylene and linear low-density polyethylene plastic film, they are widely used in food department stores, household, chemical, textile, shopping bags and industrial packaging, Cylinder and screw adapt 38 CrMoAl alloy material by nitriding precision machining, they have the best wear and corrosion resistance.

技术参数 Technical Parameter

型号 Model	TBSY-600	TBSY-1000	TBSY-1200	TBSY-1600
最大产量 The maximum yield	10-45kg/hr	20-60kg/hr	20-80kg/hr	50-100kg/hr
薄膜厚度 Film thickness	LDPE: 0.015-0.20mm		HDPE: 0.008-0.05mm	
薄膜宽度 Film width	100-600mm	300-1000mm	300-1200mm	300-1600mm
螺杆直径 Screw diameter	Φ45mm	Φ55mm	Φ65mm	Φ75mm
螺杆长径比 Screw length proportion	28:1	28:1	28:1	28:1
主机功率 Host power	21kw	22kw	37kw	45kw
外形尺寸 Dimensions	5 x 2.2 x 4m	5.5 x 2.8 x 4.8m	5.5 x 3 x 6.8m	5.5 x 3.4 x 7.5m



TBSY-700型小ABA高速吹膜机

TBSY-700 small ABA high speed film Blowing Mashine



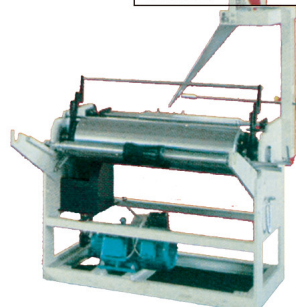
机器特性 Machine Features

吹制各种规格的低密度聚乙烯、高密度聚乙烯和线性低密度聚乙烯塑料薄膜，广泛应用于食品百货、日用、化工、针纺织品、购物礼袋和工业包装。机筒、螺杆采用38CrMoAl合金材料经氮化处理精密加工而成，具有很好的耐磨和耐腐蚀性。

This equipemt can blow a variety of low-density polyethylene, hith-density polyethylene and linear low-density polyethylene plastic film, they are widely used in food department stores, household, chemical, textile, shopping bags and industrial packaging, Cylinder and screw adapt 38 CrMoAl alloy material by nitriding precision machining, they have the best wear and corrosion resistance.

技术参数 Technical Parameter

型号 Model	TBSY-700
最大产量 The maximum yield	30-50kg/hr
薄膜厚度 Film thickness	0.028-0.20mm
薄膜宽度 Film width	20-600mm
螺杆直径 Screw diameter	Φ40mm x 2
螺杆长径比 Screw length proportion	28:1
主机功率 Host power	7.5kw x 2
外形尺寸 Dimensions	5 x 2.2 x 4m





TBSY-1200~2000 ABA高速吹膜机

TBSY-1200~2000 ABA Blowing Mashine

机器特性 Machine Features

吹制各种规格的低密度聚乙烯、高密度聚乙烯和线性低密度聚乙烯塑料薄膜，广泛应用于食品百货、日用、化工、针纺织品、购物礼袋和工业包装。机筒、螺杆采用38CrMoAl合金材料经氮化处理精密加工而成，具有很好的耐磨和耐腐蚀性。

This equipemt can blow a variety of low-density polyethylene, hith-density polyethylene and linear low-density polyethylene plastic film, they are widely used in food department stores, household, chemical, textile, shopping bags and industrial packaging, Cylinder and screw adapt 38 CrMoAl alloy material by nitriding precision machining, they have the best wear and corrosion resistance.

选购配置 Optional device

自动吸料机、表面处理、空气压缩机、冷风机、气胀轴
Automatic suction machine, Surface treatment, Air compressor, Cooler, Gas rose axis



技术参数 Technical Parameter		TBSY-1200	TBSY-1500	TBSY-2000
主要性能 Feature	型号 Model	TBSY-1200	TBSY-1500	TBSY-2000
	最大产量 The maximum yield	120kg/hr	150kg/hr	200kg/hr
	薄膜厚度 Film thickness	0.028-0.20mm	0.028-0.20mm	0.03-0.20mm
挤出机 Extruder	薄膜宽度 Film width	800-1200mm	1000-1500mm	1200-2000mm
	螺杆直径 Screw diameter	Φ50mm x 3	Φ55mm BΦ60mm CΦ55mm	Φ60mm BΦ65mm CΦ60mm
	螺杆长径比 Screw length proportion	28:1/30:1	28:1/30:1	28:1/30:1
	螺杆材料 Screw material	Sacm-645/38 Crmoala	Sacm-645/38 Crmoala	Sacm-645/38 Crmoala
	料筒材料 Barrel material	Sacm-645/38 Crmoala	Sacm-645/38 Crmoala	Sacm-645/38 Crmoala
	料筒冷却 Barrel cooling	370W x 2/3	370W x 2/3	550W x 2/3
	主机功率 Host power	15kw x 3	A18.5kw B22kw C18.5kw	A22kw B30kw C22kw
	料筒温度控制 Temperature control	3 x 3	3 x 3	3 x 3
	平均耗量 Average power consume	80kw	95kw	120kw
	模头 Die	模口 Die	280mm	350mm
温度控制 Temperature cycle of		4	4	4
风环 Air ring		1	1	1
风环 Fans		7.5kw	11kw	15kw
中心稳定棒 Center stable stick		1	1	
引取装置 Take device	牵引辊宽 Traction roll width	1300mm	1600mm	2100mm
	引取速度 Take speed	5-60m/min	5-45m/min	5-45m/min
	引取电机功率 Traction motor power	1.5kw	2.2kw	2.2kw
	卷取功率 Coiling power	1.5kw	2.2kw	2.2kw
卷取装置 Coiling device	引取速度 Take-up rate	5-60m/min	5-45m/min	5-45m/min
	电源 Power supply	380V 50HZ 3PHASE	380V 50HZ 3PHASE	380V 50HZ 3PHASE
	外形尺寸 Dimensions	9.5x4.5x7.5m	10.5x5x9m	11.5x5.5x10m

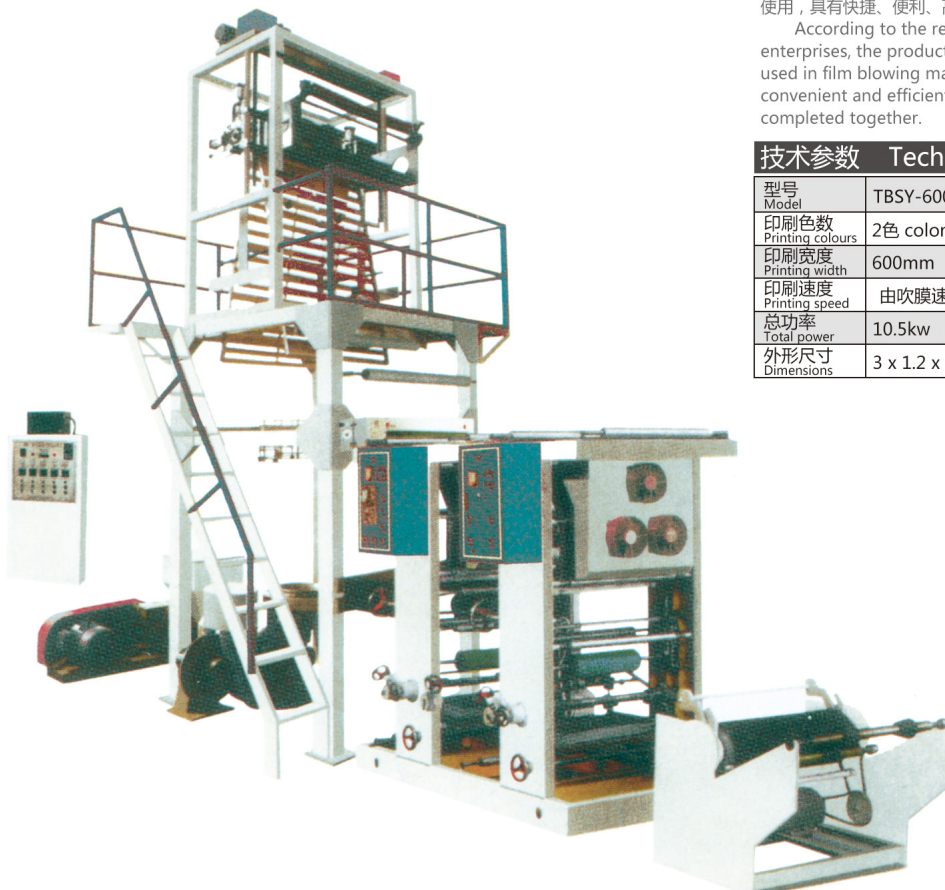
TBSY-600/800型双色连线印刷机

TBSY-600/800 Color printing connection

机器特性 Machine Features

根据塑料外资企业要求，生产的双色印刷机。主要配套在吹膜机上使用，具有快捷、便利、高效的特点，使吹膜印刷一起完成。

According to the requirements of foreign-funded plastics enterprises, the production of two-color printing press. Mainly used in film blowing machine, it has the characteristics of fast, convenient and efficient, so that film blowing printing can be completed together.



技术参数 Technical Parameter

型号 Model	TBSY-600	TBSY-800	TBSY-1000
印刷色数 Printing colours	2色 color	2色 color	2色 color
印刷宽度 Printing width	600mm	800mm	1000mm
印刷速度 Printing speed	由吹膜速度决定 Determined by the speed of blown film		
总功率 Total power	10.5kw	12.5kw	14.5kw
外形尺寸 Dimensions	3 x 1.2 x 1.8m	3 x 1.4 x 1.8m	3 x 1.6 x 1.8m

TBE-500型自动八折连卷背心袋机

TBE-500 VEST BAG



机器特性 Machine Features

该机电脑控制，高位停车，自动放料，是生产垃圾袋、八折连卷背心袋、S型袋的理想设备。

The machine is controlled by computer, parked at a high position and automatically discharged. It is an ideal equipment for producing garbage bags, double-folded vest bags and S-shaped bags.

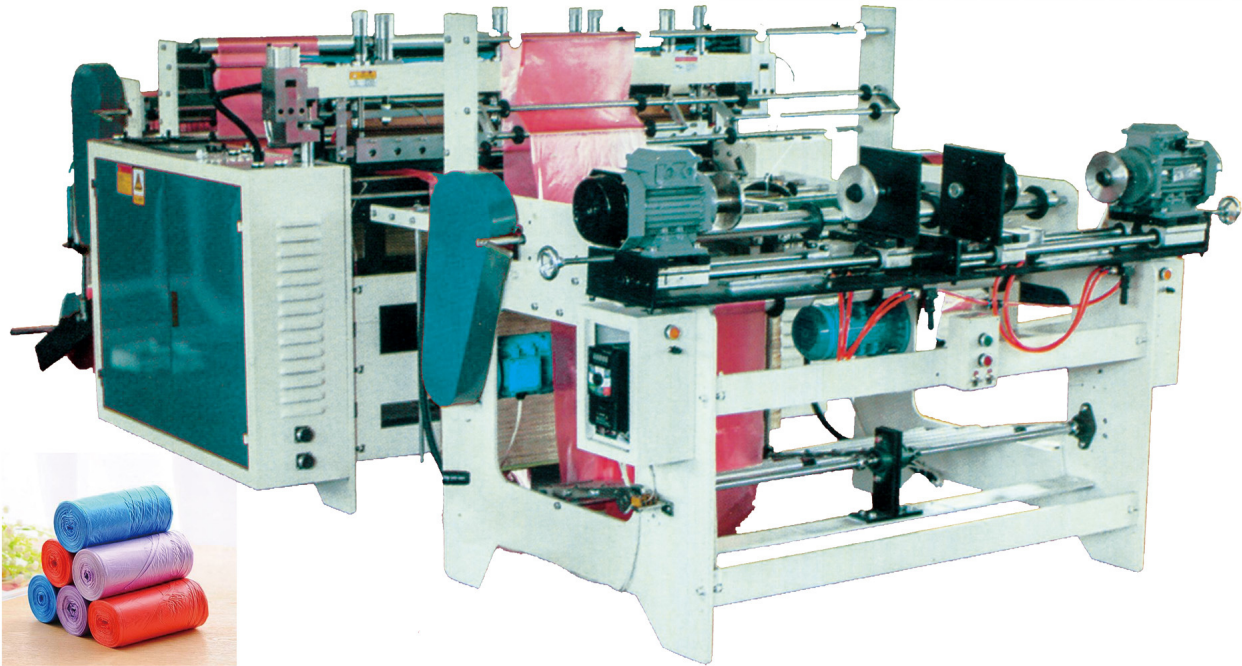
技术参数	Technical Parameter
型号 Model	TBE-500
制袋宽度 Bag width	50-450mm
制袋长度 Bag length	20-1200mm
制袋速度 Bag speed	20-110pcs/min
制袋品种 Bag Variety	八折连卷背心袋、垃圾袋
外形尺寸 Dimensions	5.5 x 1.1 x 1.35m



TBE-500双通道(单通道)高速制袋机

TBE-500 high speed bag making machine

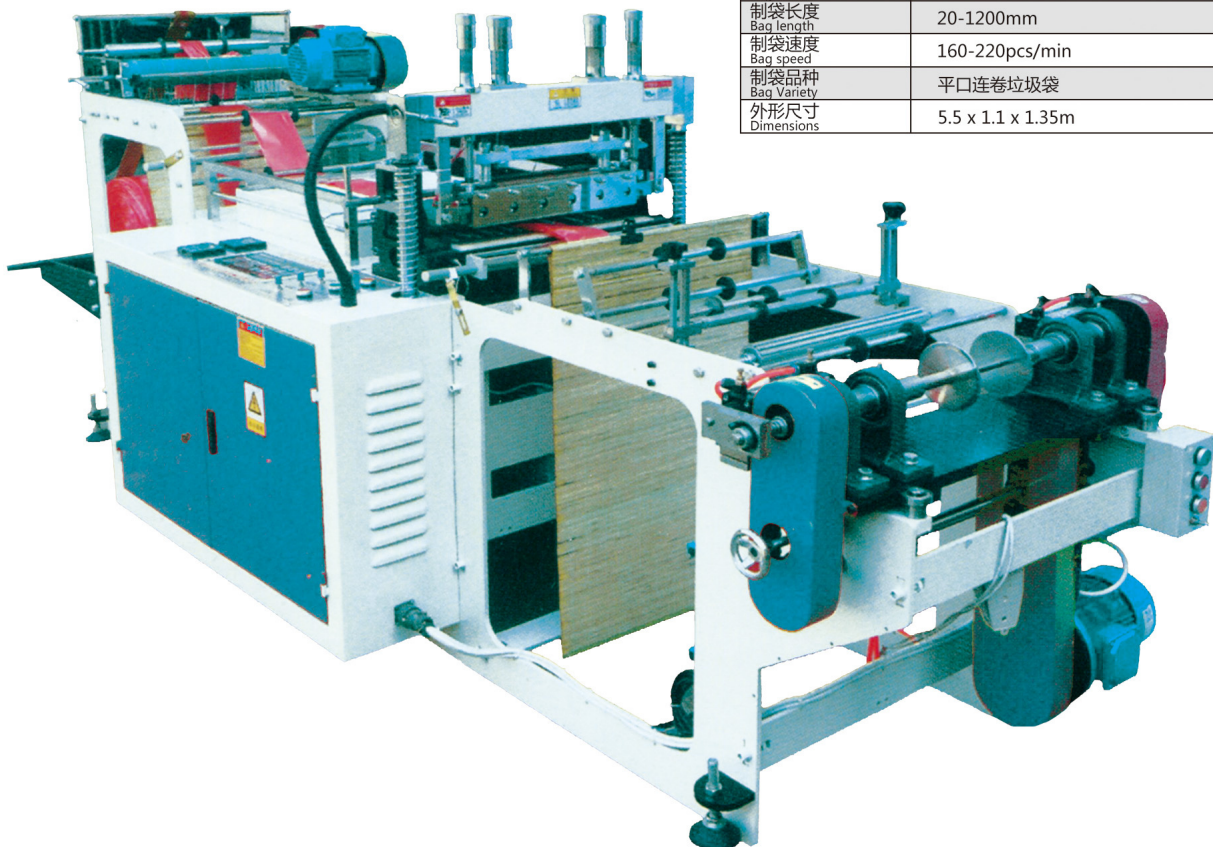
技术参数	Technical Parameter
型号 Model	TBE-500
制袋宽度 Bag width	20-400mm x 2
制袋长度 Bag length	20-1200mm
制袋速度 Bag speed	130-190pcs/min x 2
制袋品种 Bag Variety	平口连卷垃圾袋
外形尺寸 Dimensions	5.5 x 1.1 x 1.35m



TBE-500型无拉伸高速制袋机

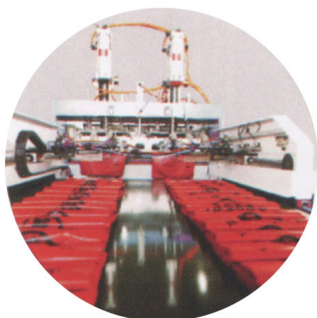
TBE-500 no stretching high speed bag making machine

技术参数	Technical Parameter
型号 Model	TBE-500
制袋宽度 Bag width	20-400mm
制袋长度 Bag length	20-1200mm
制袋速度 Bag speed	160-220pcs/min
制袋品种 Bag Variety	平口连卷垃圾袋
外形尺寸 Dimensions	5.5 x 1.1 x 1.35m



TBE-400x2/450x2型全自动热封热切制袋机

Bag making machine



机器特性 Machine Features

该机适用于对高密度聚乙烯(HDPE), 低密度聚乙烯(LDPE)筒状本色和彩印塑料薄膜进行热封热切制袋, 双刀双道生产线, 配备机械手自动冲, 从送料、封底、切断、冲孔、折袋、输送一次性完成, 自动化程度高, 经济效益好。

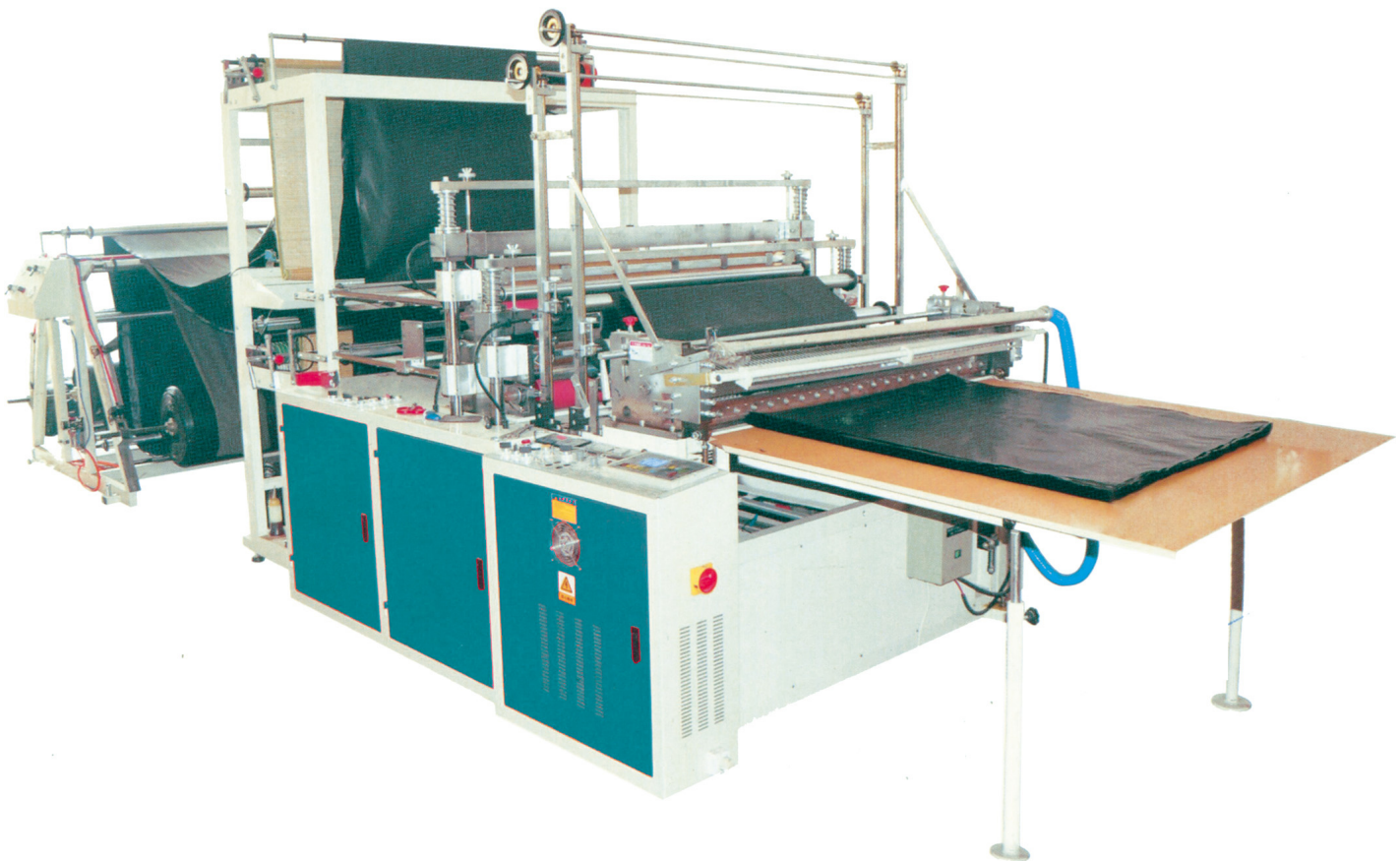
This machine is suitable for hot sealing and hot cutting bags of HDPE, LDPE cylindrical natural color and color printing plastic film. It is equipped with double-knife and double-channel production line and automatic punching by manipulator. It can be completed at one time from feeding, sealing, cutting, punching, folding and conveying. It has high automation and good economic benefit.

技术参数 Technical Parameter		
型号 Model	TBE-400x2	TBE-450x2
制袋最大宽度 Bag width	330mm x 2	380mm x 2
制袋最大长度 Bag length	999mm	999mm
制袋速度 Bag speed	30-200pcs/min x 2	30-200pcs/min x 2
制袋品种 Bag Variety	背心袋	背心袋
外形尺寸 Dimensions	5.3 x 1.45 x 1.8m	5.3 x 1.5 x 1.8m



TBE-800/1200型双层制袋机

Bag making machine



机器特性 Machine Features

该设备为引进国外先进技术结合国内同类产品的优点进行设计制造，集光、机、电仪于一体的全自动电脑制袋机。主要适用于PE、PP、PVC等多种热溶性薄膜的制袋。具有光电控制自动放料、彩色印刷袋光电跟踪色标、双工位放料、双工位封口、步进电机控制速度和袋长、电脑自动计数。是生产背心袋平口袋、化肥内衬袋最理想的设备。

This equipment is designed and manufactured for importing foreign advanced technology and combining the advantages of domestic similar products. It integrates optical, mechanical and electrical instruments into a fully automatic computer bag making machine. It is mainly suitable for bagging of PE, PP, PVC and other hot melt films. It has photoelectric control automatic feeding, photoelectric tracking color mark of color printing bag, double-position feeding, double-position sealing, stepping motor control speed and bag length, computer automatic counting. It is the most ideal equipment for producing flat pockets of vest bags and chemical fertilizer lining bags.

技术参数 Technical Parameter				
型号 Model	TBE-1000	TBE-1200	TBE-1400	
制袋宽度 Bag width	100-1000mm	100-1200mm	100-1400mm	
制袋长度 Bag length	50-1800mm	50-1800mm	50-1800mm	
制袋速度 Bag speed	20-140pcs/min	20-140pcs/min	20-140pcs/min	
制袋厚度 Bag thickness	0.008-0.02mm	0.008-0.02mm	0.008-0.02mm	
制袋品种 Bag Variety	彩印袋、白色袋	彩印袋、白色袋	彩印袋、白色袋	
制袋形式 Bag form	单封单切、双封双切	单封单切、双封双切	单封单切、双封双切	
总功率 Total power	8kw	9kw	10kw	
外形尺寸 Dimensions	4 x 1.5 x 1.9m	4 x 1.7 x 1.9m	4 x 1.9 x 1.9m	

TBE-800单通道连卷四折袋（环保袋）制袋机

Single Channel Four-fold Bag Manufacturing Machine

机器特性 Machine Features

此设备为生产连卷四折平底垃圾袋的专用设备，单通道高速无拉伸，操作简便，底封好，收卷整齐，个数准确，手动手卷。

此设备采用全钢板一体而成，用电220v照明电即可。

This equipment is a special equipment for the production of four fold flat bottom garbage bags, single channel high speed without stretching, easy to operate, good bottom sealing, neat winding, accurate number, manual roll.

This equipment is made of all steel plates and can be illuminated by 220V electricity.

技术参数	Technical Parameter
型号 Model	TBE-800
制袋宽度 Bag width	300-500mm
制袋长度 Bag length	20-1000mm
制袋速度 Bag speed	50-150pcs/min
制袋厚度 Bag thickness	0.005-0.05mm
制袋形式 Bag making methods	四折连卷袋
总功率 Total power	8kw
外形尺寸 Dimensions	7.8 x 1.3 x 2m



TBE-500自动连卷八折连背制袋机

Automatic double-winding and double-folding bag-making machine

机器特性 Machine Features

此设备为生产连卷八折背心垃圾袋的专用设备，单通道高速无拉伸，操作简便，底封好，收卷整齐，个数准确，手动手卷。

此设备采用全钢板一体而成，用电220v照明电即可。

This equipment is a special equipment for the production of eight fold vest bag garbage bags, single channel high speed without stretching, easy to operate, good bottom sealing, neat winding, accurate number, manual roll.

This equipment is made of all steel plates and can be illuminated by 220V electricity.

技术参数	Technical Parameter
型号 Model	TBE-500
制袋宽度 Bag width	100-300mm
制袋长度 Bag length	50-1500mm
制袋速度 Bag speed	50-200pcs/min
制袋厚度 Bag thickness	0.005-0.05mm
制袋形式 Bag making methods	八折连卷袋
总功率 Total power	6kw
外形尺寸 Dimensions	3 x 1.1 x 1.3m





TBE-500双通道高速八折平口袋制袋机

Double Channel High Speed Bag Making Machine with Eight fold Flat Pocket

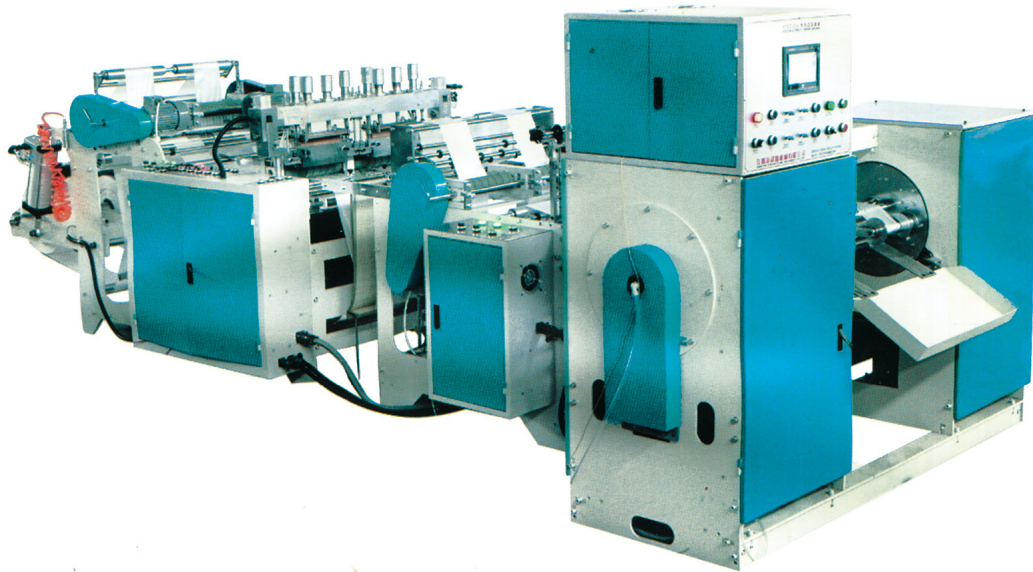
机器特性 Machine Features

此设备为生产连卷八折平口袋的专用设备，双通道高速无拉伸，底封好，收卷整齐，个数准确，手动手卷。主动放料，薄膜张力稳定。此设备采用全钢板一体而成，用电220v照明电即可。

This equipment is a special equipment for the production of double-folded flat-mouth garbage bags. It has high speed, no stretching, good bottom sealing, neat winding, accurate number and manual roll. Active discharge, film tension stability.

This equipment is made of all steel plates and can be illuminated by 220V electricity.

技术参数	Technical Parameter
型号 Model	TBE-500
制袋宽度 Bag width	150-300mm
制袋长度 Bag length	200-1500mm
制袋速度 Bag speed	40-180pcs/min x 2
制袋厚度 Bag thickness	0.005-0.025mm
制袋形式 Bag making methods	连卷八折平口袋
总功率 Total power	12kw
外形尺寸 Dimensions	4 x 1.8 x 1.5m



穿绳袋制袋机

Rope-wearing bag-making machine

机器特性 Machine Features

此设备为生产连卷穿绳袋的专用设备，制袋速度快，调节简单。

此设备采用全钢板一体而成，用电220v照明电即可。

This equipment is a special equipment for producing continuous winding rope-threading bags. It has the advantages of fast bag-making speed and simple adjustment.

This equipment is made of all steel plates and can be illuminated by 220V electricity.



技术参数	Technical Parameter
型号 Model	TBE-1000
制袋宽度 Bag width	500-950mm
制袋长度 Bag length	500-800mm
制袋速度 Bag speed	40-85pcs/min
制袋厚度 Bag thickness	HDPE : 0.007-0.02mm LDPE : 0.02-0.05mm
制袋形式 Bag making methods	连卷穿绳袋
总功率 Total power	15kw
外形尺寸 Dimensions	7 x 2 x 2.2m



WITH



悦星包装机械
YUE XING PACKAGING MACHINE

与 世 界 同 行

THE WORLD

江阴市悦星机械有限公司

JIANGYIN YUEXING MACHINERY CO.,LTD

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